



**एन टी पी सी लिमिटेड**

(भारत सरकार का उद्यम)

**NTPC Limited**

(A Govt. of India Enterprise)

(Formerly National Thermal Power Corporation Ltd.)

केन्द्रीय कार्यालय नोएडा

Corporate Centre NOIDA

Ref No 01/CQA/ 9573-102/SG

14.08.2012

Mr. I. H. Lee,  
Director Quality & Expediting  
Doosan Power System India HO,  
16<sup>th</sup> Floor DLF Square Jacraanda Marg,  
DLF phase-2, Gurgaon,

**Sub : Kudgi (3 x 800 MW) SG package – Proposal of Pratibha Pipes & Structurals Ltd, Thane as supplier of Boiler structures**

Dear Sir,

This has reference to your proposal of supplier M/s Pratibha Pipes & Structurals Ltd, Thane for fabrication & supply of Boiler Structures for Kudgi 3 x 800 MW SG package. The proposal has been reviewed and accepted for fabrication of welded & bolted type of Boiler structures as under:

Unit-I: Boiler structures including Built Up beams, Columns etc

Unit-II: Boiler structures including Ceiling Girders, Built Up beams, Columns etc

S. No.	Sub supplier Name	Address Item / product
1	<b>M/s Pratibha Pipes &amp; Structurals Ltd</b>	Unit-1 : PP&SL, Plot No 424, Village Kondla, Taluka Wada, Dist-Thane Unit-2 : PP&SL, Plot No 288/B, Manor-Wada Road, Wada, Dist-Thane

The above acceptance is subject to following conditions as under:

1. Raw material (structural steel Plates) shall be procured from NTPC approved manufacturer directly.
2. Separate colour code is to be maintained for NTPC material and separate storage area is to be identified.
3. Material Traceability needs to be maintained for each component right from raw material stage to finished product by hard punching / Stamp transfer shall be done in presence of Main Contractor M/s Doosan Chennai Works Pvt Ltd.
4. Welding consumables shall be as per NTPC approved list.
5. WPS, PQR to be approved by the Main Contractor M/s Doosan Chennai Works Pvt Ltd.
6. All welders for NTPC jobs shall be again qualified (WQR) & approved by the Main Contractor M/s Doosan Chennai Works Pvt Ltd. ( DCWPL )
7. In the event of offloading NDT and heat treatment services, only DCWPL approved agencies shall be deployed. No other process offloading is permissible.
8. DCWPL's NDT procedures, HT procedures and accepted norms shall be strictly followed.
9. DCWPL shall ensure the presence of their expert in the field of structural fabrication and NDT through out the manufacturing right from Material receipt, identification, fabrication & Trial assembly of final product.
10. Fabrication, assembly and inspection shall be as per DCWPL drawings, project Technical specification and Quality plan approved by NTPC.

Thanking you,

Yours Truly,

for (Abhijit Sen)

Addl. General Manager &  
Chief of Task Force (Kudgi Project)



Engineering Division  
ISO 9001:2008 Certified

अभियंत्रिकी कार्यालय परिसर, प्लॉट नं.- ए 8ए, सेक्टर-24, पोस्ट बॉक्स नं.- 13, नोएडा (उ प्र) पिन-201 307

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